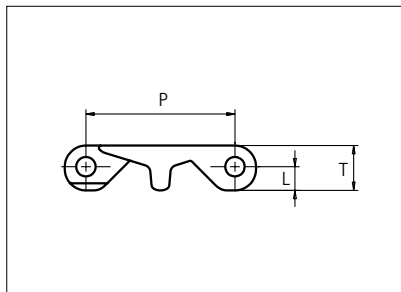




Plastic Modular Belt

Series **uni X-MPB** Type **C**



Straight running belt
 Nominal pitch: 63.5 mm (2.50 in)
 Surface type: Flat
 Surface opening: Closed
 Backflex radius: 75 mm (2.95 in)
 Pin diameter: 8 mm (0.31 in)

Belt material & color	POM-DI W	PE-I N	mm	in	mm	in		
Pin and lock material & color	PA6.6 N		P (Nominal)	63.5	2.50	T	19.1	0.75
			L	10.1	0.40	-	-	-

Non standard material and color: See uni Material and Color Overview.

Alternative pin and lock materials: Lockpin: PP **W** PBT **LG**

Belt width		Permissible tensile force (Belt/pin material)				Belt weight (Belt/pin material)				*Min. No. drive sprocket per shaft	Number of wear strips (Min. No.)	
		POM-DI/PA6.6		PE-I/PA6.6		POM-DI/PA6.6		PE-I/PA6.6			**Carry (pcs)	**Return (pcs)
mm	in	N	lbf	N	lbf	kg/m	lb/ft	kg/m	lb/ft			
76	3.0	2280	513	760	171	1.1	0.75	0.8	0.51	2	2	2
151	6.0	4545	1022	1515	341	2.2	1.49	1.5	1.02	2	2	2
227	8.9	6809	1531	2270	510	3.3	2.23	2.3	1.53	2	2	2
302	11.9	9074	2040	3025	680	4.4	2.97	3.0	2.03	3	3	2
378	14.9	11339	2549	3780	850	5.5	3.71	3.8	2.54	3	3	2
453	17.9	13603	3058	4534	1019	6.6	4.45	4.5	3.05	4	4	2
529	20.8	15868	3567	5289	1189	7.7	5.19	5.3	3.55	4	4	2
604	23.8	18133	4076	6044	1359	8.8	5.93	6.0	4.06	5	5	3
680	26.8	20397	4585	6799	1528	9.9	6.67	6.8	4.57	5	5	3
755	29.7	22662	5094	7554	1698	11.0	7.41	7.6	5.08	6	6	3
831	32.7	24927	5604	8309	1868	12.1	8.15	8.3	5.58	6	6	3
906	35.7	27191	6113	9064	2038	13.2	8.89	9.1	6.09	7	7	4
982	38.7	29456	6622	9819	2207	14.3	9.63	9.8	6.60	7	7	4

Additional standard belt widths are available in steps of 75.5 mm (2.97 in). Additional non-standard belt widths are available in steps of 25.2 mm (0.99 in).

1963	77.3	58890	13238	19630	4413	28.7	19.26	19.6	13.19	14	14	7
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Additional standard belt widths are available in steps of 75.5 mm (2.97 in). Additional non-standard belt widths are available in steps of 25.2 mm (0.99 in).

2945	115.9	88350	19861	29450	6620	43.0	28.90	29.5	19.79	20	20	10
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General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

*Max. Load per Drive Sprocket. Belt material: POM-DI 4000 N (899 lbf), PE-I 3000 N (674 lbf).

**Max. Spacing between wear strips, Carry: 152 mm (6 in); Return: 304 mm (12 in).

= Single Link



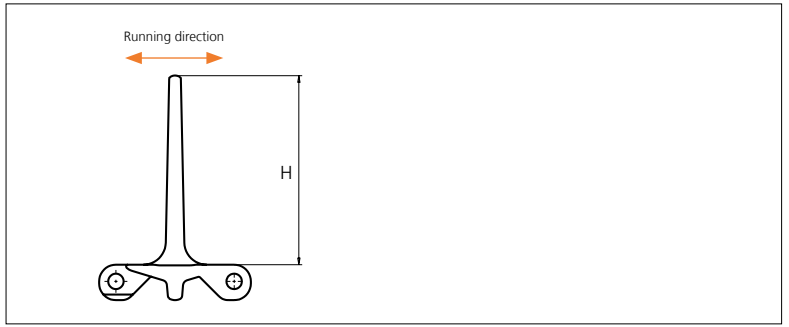
STANDARD

STRAIGHT RUNNING

PITCH 63.5 MM/2.50 IN

Accessories

Flight



Type	Material & color	H		Link size	Width		Indent	
		mm	in		mm	in	mm	in
Flat	POM-DI W	101.6	4.00	K600	151.0	5.94	0.0	0.00

Non Standard material and color: See uni Material and Color Overview.

Sprocket

No. of teeth	Pilot Bore	Bore size												Overall diameter		Pitch diameter		Hub diameter		Dimension A		Dimension B		Single row/Two way	Double row/Two way	Molded PA6 LG	Machined PA6 N
		in	0.75	0.78	0.98	1.00	1.18	1.25	1.50	1.57	2.36	2.50	3.54														
		mm	19.1	20.0	25.0	25.4	30.0	31.8	38.1	40.0	60.0	63.5	90.0	mm	in	mm	in	mm	in	mm	in						
Z06	x					●	●	●	●				124.2	4.89	126.0	4.96	70.0	2.76	44.9	1.77	72.5	2.85	x	x			
Z08	x							●	●	●	●		165.6	6.52	164.6	6.48	70.0	2.76	66.6	2.62	92.0	3.62	x	x			
Z10	x							●	●	●	●		206.6	8.13	203.9	8.03	70.0	2.76	87.6	3.45	111.7	4.40	x	x			
Z13	x							●	●	●	●	■	267.8	10.54	265.3	10.44	150.0	5.91	118.7	4.67	141.7	5.58	x		x		

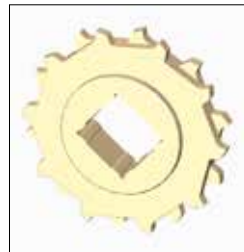
■ Molded sprocket



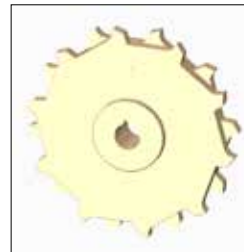
● Machined sprocket



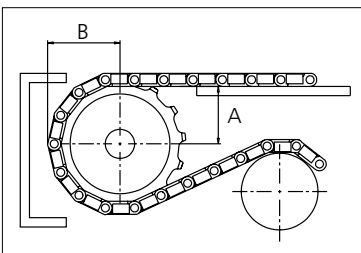
■ Molded sprocket



● Machined sprocket



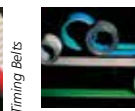
Non standard material and color: See uni Material and Color Overview.



Other sprocket sizes are available upon request.
 Two-part sprocket are available upon request.
 Round bores are always delivered with keyway.
 Other bore sizes are available upon request.
 uni Retainer Rings: See uni Retainer Ring data sheet.
 Width of tooth = 12.0 mm (0.47 in)
 Width of sprocket = 42.3 mm (1.67 in)

Max load per sprocket shown does not take bore size into account.
 Please also ensure that sufficient size shaft is chosen for corresponding load.

For correct sprocket position: See uni Assembly Instructions for uni X-MPB.
 For more detailed sprocket information, contact Customer Service.



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